

ABSTRACT

A decorative sheet or a molding, in particular suitable  
5 for indoor or outdoor applications on buildings, is in  
each case composed of a single- or multi-layer core,  
monolaterally or bilaterally laminated with decorative  
layer(s). The core layer(s) comprise(s) wood fibers,  
cellulose fibers, or timber sawdust products and also an  
10 organic or inorganic filler material, and a hot-curing  
resin. The particle size of the filler material is smaller  
than the thickness of the fibers or of the timber sawdust  
products in the core layer(s). These core layer(s) are  
composed of from 15 to 80% by weight of fibers or of  
15 timber sawdust products, from 10 to 75% by weight of  
filler material, and from 10 to 50% by weight of resin,  
based in each case on the total weight of the core  
layer(s).

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